

## IKO PLC

IKO Polymeric  
Coney Green Road  
Clay Cross  
Chesterfield S45 9HZ

Tel: 01257 488000 Fax: 01246 868035  
e-mail: [polymeric.technical.uk@iko.com](mailto:polymeric.technical.uk@iko.com)  
website: [www.ikopolymeric.com](http://www.ikopolymeric.com)



**Agrément Certificate**

**05/4287**

Product Sheet 2

## ARMOURPLAN WATERPROOFING SYSTEMS

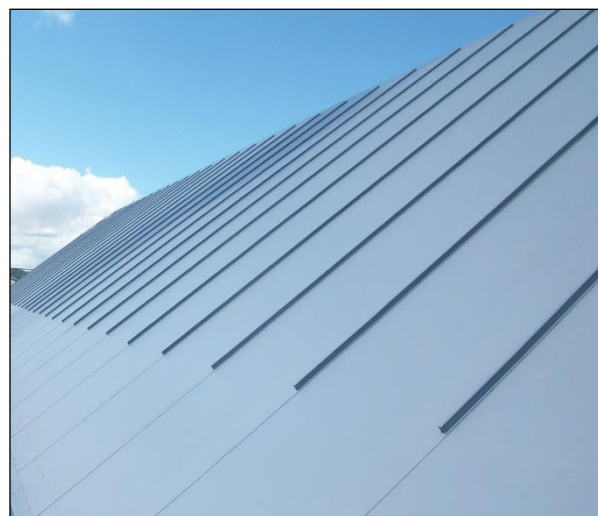
### ARMOURPLAN SG ROOF WATERPROOFING SYSTEMS

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Armourplan SG Roof Waterproofing Systems, comprising glass tissue reinforced single-ply PVC fleece-backed membranes for use in adhered waterproofing systems on flat and pitched roofs with limited access.

(1) Hereinafter referred to as 'Certificate'.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



#### KEY FACTORS ASSESSED

**Weathertightness** — the systems will resist the passage of moisture into a building (see section 6).

**Behaviour in relation to fire** — the systems can enable a roof to be unrestricted under the national Building Regulations (see section 7).

**Resistance to wind uplift** — the systems will resist the effects of any likely wind suction acting on the roof (see section 8).

**Resistance to foot traffic** — the systems will accept the limited foot traffic and loads associated with installation and maintenance (see section 9).

**Durability** — under normal service conditions, the systems will provide a durable roof waterproofing with a service life in excess of 30 years (see section 11).



The BBA has awarded this Certificate to the company named above for the systems described herein. These systems have been assessed by the BBA as being fit for their intended use provided they are installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Third issue: 5 June 2018

John Albon – Head of Approvals  
Construction Products

Originally certificated on 16 October 2013

Claire Curtis-Thomas  
Chief Executive

The BBA is a UKAS accredited certification body – Number 113.

The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)  
Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.  
Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

#### British Board of Agrément

Bucknalls Lane  
Watford  
Herts WD25 9BA

©2018

tel: 01923 665300  
[clientservices@bbacerts.co.uk](mailto:clientservices@bbacerts.co.uk)  
[www.bbacerts.co.uk](http://www.bbacerts.co.uk)

## Regulations

In the opinion of the BBA, Armourplan SG Roof Waterproofing Systems, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



### The Building Regulations 2010 (England and Wales) (as amended)

<b>Requirement:</b>	<b>B4(2)</b>	<b>External fire spread</b>
Comment:		On suitable substructures, the use of the systems can enable a roof to be unrestricted by this Requirement. See section 7 of this Certificate.
<b>Requirement:</b>	<b>C2(b)</b>	<b>Resistance to moisture</b>
Comment:		The membranes, including joints, will enable a roof to satisfy this Requirement. See section 6.1 of this Certificate.
<b>Regulation:</b>	<b>7</b>	<b>Materials and workmanship</b>
Comment:		The systems are acceptable. See section 11 and the <i>Installation</i> part of this Certificate.



### The Building (Scotland) Regulations 2004 (as amended)

<b>Regulation:</b>	<b>8(1)(2)</b>	<b>Durability, workmanship and fitness of materials</b>
Comment:		Use of the systems satisfies the requirements of this Regulation. See sections 10.1 and 11 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>9</b>	<b>Building standards applicable to construction</b>
Standard:	<b>2.8</b>	Spread from neighbouring buildings
Comment:		The systems, when applied to a suitable substructure, can be regarded as having low vulnerability under clause 2.8.1 <sup>(1)(2)</sup> of this Standard. See section 7 of this Certificate.
Standard:	<b>3.10</b>	Precipitation
Comment:		The membranes, including joints, will enable a roof to satisfy the requirements of this Standard, with reference to clauses 3.10.1 <sup>(1)(2)</sup> and 3.10.7 <sup>(1)(2)</sup> . See section 6.1 of this Certificate.
Standard:	<b>7.1(a)</b>	Statement of sustainability
Comment:		The systems can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
<b>Regulation:</b>	<b>12</b>	<b>Building standards applicable to conversions</b>
Comment:		Comments in relation to the systems under Regulation 9, Standards 1 to 6 also apply to this Regulation, with reference to clause 0.12.1 <sup>(1)(2)</sup> and Schedule 6 <sup>(1)(2)</sup> .

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



### The Building Regulations (Northern Ireland) 2012 (as amended)

<b>Regulation:</b>	<b>23(a)(i)</b>	<b>Fitness of materials and workmanship</b>
Comment:	<b>(iii)(b)(i)</b>	The systems are acceptable. See section 11 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>28(b)</b>	<b>Resistance to moisture and weather</b>
Comment:		The membranes, including joints, can enable a roof to satisfy the requirements of this Regulation. See section 6.1 of this Certificate.

<b>Regulation:</b>	<b>36(b)</b>	<b>External fire spread</b>
<b>Comment:</b>	On suitable substructures, the use of the systems can be unrestricted by this Regulation. See section 7 of this Certificate.	

## **Construction (Design and Management) Regulations 2015 Construction (Design and Management) Regulations (Northern Ireland) 2016**

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See sections: 1 *Description* (1.2) and 3 *Delivery and site handling* (3.3) of this Certificate.

### **Additional Information**

#### **NHBC Standards 2018**

In the opinion of the BBA, Armourplan SG Roof Waterproofing Systems, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Chapter 7.1 *Flat roofs and balconies*

#### **CE marking**

The Certificate holder has taken the responsibility of CE marking the membranes, in accordance with harmonised European Standard BS EN 13956 : 2012. An asterisk (\*) appearing in this Certificate indicates that data shown are given in the manufacturer's Declaration of Performance.

### **Technical Specification**

#### **1 Description**

1.1 Armourplan SG Roof Waterproofing Systems consist of flexible polyvinyl chloride (PVC) fleece-backed single-ply roof waterproofing membranes, reinforced with glass tissue (50 g·m<sup>-2</sup>) and a non-woven polyester fleece backing (120 g·m<sup>-2</sup>), and available in SG120 and SG150 grades.

1.2 The membranes are manufactured to the nominal characteristics given in Table 1.

**Table 1 Nominal characteristics**

Characteristic (unit)	SG120	SG150
Thickness* (mm)	1.2 <sup>(1)</sup>	1.5 <sup>(1)</sup>
Roll width* (mm)		2120
Roll length (m)		20
Mass per unit area* (kg·m <sup>-2</sup> )	1.65	2.10
Tensile strength* (N per 50 mm <sup>-1</sup> )		
longitudinal direction		≥650
transverse direction		≥650
Elongation* (%)		
longitudinal direction		≥40
transverse direction		≥40
Tear resistance* (N)		
longitudinal direction		≥150
transverse direction		≥150
Nail tear (N)		
longitudinal direction		≥150
transverse direction		≥150
Foldability at low temperature* (°C)		
unaged		≤ -30
UV aged <sup>(2)</sup>		≤ -30
heat aged <sup>(3)</sup>		≤ -30
Static loading* (kg)		
soft support		≥20
hard support		≥20
Resistance to impact* (mm)		
soft support		≥1100
hard support		≥450
Hail resistance* (m·s <sup>-1</sup> )		
soft support		≥30
hard support		≥20
Peel resistance of joints* (N)		
unaged		≥200
heat aged <sup>(4)</sup>		≥200
Standard colours	mid-grey, light grey and slate grey	
Plasticiser type	phthalate	

(1) Thickness of membrane without fleece backing.

(2) UV aged 1000 light hours.

(3) Heat aged for 12 weeks at 70°C.

(4) Heat aged for four weeks at 80°C.

### 1.3 Ancillary items necessary for installation of the systems and included in this assessment are:

- Armourplan PVC Contact Adhesive — ready-to-use contact adhesive for adhering PVC roofing membranes onto various substrates
- SA Bitumen Primer — for preparation of surfaces prior to application of IKO Systems SA bituminous membranes
- Spectrabond Low Foaming PU Adhesive — for bonding the roofing membrane to the substrate
- Armourplan Seam Cleaner — preparation solvent for cleaning PVC roofing membranes as required (eg prior to welding)
- Armourplan Coated Metal — pre-coated flat metal sheet, 0.6 mm steel with 0.6 mm Armourplan membrane
- IKOfix Peel Stop Bar — steel fixing strip for membrane anchorage
- IKO Systems Torch-On Underlay — a torch-on vapour control layer (VCL) suitable for metal decks (IKOpro Fast Dry Primer, the subject of a BBA Certificate 91/2671, is required)
- IKO Systems S-A Underlay — a self-adhesive VCL (IKOpro Systems Bonding Agent, the subject of a BBA Certificate 91/2671, is required)
- Polimar UV Detailing Liquid — a liquid-applied system for complex detailing (subject of BBA Certificate 14/5178).

1.4 Other items or components which may be used with the systems, but which are outside the scope of this Certificate, are:

- Armourplan Detailing Membrane — homogenous or glass tissue reinforced PVC membrane for complex detailing
- Armourplan Walkway — PVC membrane with a slip-resisting surface for use on walkway areas
- Armourplan Cover Strips — glass tissue and polyester scrim reinforced membrane cover strips for butt jointing SG membranes, gutters and detailing
- Armourplan Pre-formed Corners — pre-formed internal and external corners
- Armourplan Outlet Pipes
- Armourplan PVC Standing Seam Profile — pre-formed PVC profile used to simulate a metal standing seam roof
- Armourflow Coated Metal — pre-coated flat metal sheet for fabrication of gutters, 1.2 mm thick steel with 1.2 mm thick Armourplan membrane
- Armourplan Drip Details — pre-fabricated drip details
- Armourplan Chase Termination Details — pre-fabricated chase termination details
- Membrane Pipe and Post Details — pre-fabricated bespoke details formed using Armourplan Detailing Membrane
- Armourplan SM — for forming linear upstand details
- Armourprep — acetone based preparation solution for PVC roofing membranes with heavy moisture contamination
- IKO PVC Refurbishment Primer — used in conjunction with Spectrabond Low Foaming PU Adhesive or IKOpro High Performance PU Adhesive when overlaying existing adhered PVC membrane roofs
- IKOpro High Performance PU Adhesive — for bonding insulation boards to the substrate
- IKOfix Aluminium Clamping Strips — aluminium clamping strip for upstand termination
- IKO Glass Universal Underlay — torch-on VCL suitable for use on concrete decks (IKOpro Fast Dry Primer required)
- IKO Systems T-O VCL — metal lined vapour barrier — torch-applied (IKOpro Fast Dry Primer required)
- IKO Systems S-A VCL — metal lined vapour barrier — self-adhesive (IKOpro Systems Bonding Agent required)
- Challenger Polyester 180 Sand — VCL suitable for pour-and-roll application (IKOpro Fast Dry Primer may be required)
- Spectravap — polyethylene VCL
- IKOpro Systems Bonding Agent — a self-adhesive VCL primer
- IKOpro Quick Dry Bitumen Primer — bituminous primer for torch-on and pour-and-roll VCL applications
- Armourplan PVC Sealant — sealant for sealing detail terminations
- Spectratex Separation Layer — polyester separation and protection layer
- IKO Enertherm PIR — polyisocyanurate board with mineral glass tissue facings on both sides, or alternatively coated on both sides with a tri-ply gastight aluminium multi-layer complex.

## 2 Manufacture

2.1 The membranes are manufactured by an extrusion and calendaring process.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of IKO PLC has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2008 by BSI (Certificate FM45901).

## 3 Delivery and site handling

3.1 The membranes are delivered to site in rolls wrapped in plastic bearing the product name, Certificate holder's name, product dimensions, article number and batch number.

3.2 Rolls should be stored horizontally, undercover and on a clean, level surface.

3.3 The Certificate holder has taken the responsibility of classifying and labelling the systems components under the *CLP Regulation (EC) No 1272/2008 on the classification, labelling and packaging of substances and mixtures*. Users must refer to the relevant Safety Data Sheet(s).

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Armourplan SG Roof Waterproofing Systems.

### Design Considerations

#### 4 Use

4.1 Armourplan SG Roof Waterproofing Systems are satisfactory for use as roof waterproofing membranes in adhered installations on flat and pitched roofs with limited access.

4.2 Limited access roofs are defined for the purpose of this Certificate as those subjected only to pedestrian traffic for maintenance of the roof covering, cleaning of gutters, etc. Where traffic in excess of this is envisaged, additional protection to the membrane must be provided (see section 9).

4.3 Flat roofs are defined for the purpose of this Certificate as those having a minimum finished fall of 1:80. For design purposes, twice the minimum finished fall should be assumed, unless a detailed analysis of the roof is available, including overall and local deflection, direction of falls, etc. Pitched roofs are defined for the purpose of this Certificate as those having a fall greater than 1:6.

4.4 Decks to which the systems are to be applied must comply with the relevant requirements of BS 6229 : 2003 or BS 8217 : 2005 and, where appropriate, *NHBC Standards 2018*, Chapter 7.1.

4.5 Insulation materials to be used in conjunction with the membranes must be in accordance with the Certificate holder's instructions and be either:

- as described in the relevant Clauses of BS 8217 : 2005, or
- the subject of a current BBA Certificate and used in accordance with, and within the scope of, that Certificate.

4.6 Contact with bituminous, coal tar and oil-based products or polystyrene insulation boards must be avoided as the membrane is not compatible with lower grades of bitumen. If contact with such products is likely, a separating layer must be interposed before installing the waterproofing sheet. Where doubt arises, the advice of the Certificate holder should be sought.

#### 5 Practicability of installation

Installation must be carried out only by installers trained and approved by the Certificate holder.

#### 6 Weathertightness



6.1 The membranes, including joints, when completely sealed and consolidated, will adequately resist the passage of moisture into the building and enable a roof to comply with the requirements of the national Building Regulations.

6.2 The membranes are impervious to water and will provide a weathertight roof capable of accepting minor structural movement.

## 7 Behaviour in relation to fire



7.1 When classified in accordance with BS EN 13501-5 : 2005, a system comprising a 0.7 mm trapezoidal steel deck, a 2 mm self-adhesive IKO Systems SA VCL, a 130 mm PIR insulation bonded with IKOpro High Performance PU Adhesive and a layer of 1.2 mm Armourplan SG membrane, fully bonded with Spectrabond Low Foaming PU Adhesive, achieved a B<sub>ROOF(t4)</sub> rating.

7.2 The designation of other specifications (eg when used on combustible substrates) should be confirmed by:

**England and Wales** — test or assessment in accordance with Approved Document B, Appendix A, Clause 1

**Scotland** — test to confirm Mandatory Standard 2.8, clause 2.8.1 and Annex 2.C

**Northern Ireland** — test or assessment carried out by a UKAS-accredited laboratory or an independent consultant with appropriate experience.

## 8 Resistance to wind uplift

8.1 When bonded to a decking or bituminous felt, the systems should have sufficient adhesion to resist the effects of wind suction, elevated temperature and thermal shock conditions likely to occur in practice.

8.2 When adhered to insulation boards, the resistance to wind uplift will be dependent on the cohesive strength of the insulation and the method by which it is secured to the roof deck. This should be taken into account when the insulation material is selected.

## 9 Resistance to foot traffic

The systems can accept the limited foot traffic and light concentrated loads associated with installation and maintenance. Reasonable care should be taken to avoid puncture by sharp objects or concentrated loads. Where traffic in excess of this is envisaged, such as for maintenance of lift equipment, a walkway should be provided, for example, using concrete slabs supported on bearing pads.

## 10 Maintenance



10.1 The systems must be the subject of annual inspection and maintenance to ensure continued performance.

10.2 Maintenance should include checks and operations to ensure:

- exposed membrane is free from the build-up of silt and other debris
- integrity of the joints in the membrane
- integrity of the detailing.

10.3 Where damage has occurred it should be repaired in accordance with section 15 and the Certificate holder's instructions.

## 11 Durability



11.1 Under normal service conditions, the systems will provide a durable roof waterproofing with a service life in excess of 30 years.

11.2 In environments where the membranes are in contact with organic solvents, the life expectancy of the membranes may be reduced. In cases of doubt, the advice of the Certificate holder should be sought.

### 12 General

12.1 Installation of Armourplan SG Roof Waterproofing Systems must be carried out in accordance with the relevant clauses of the Certificate holder's instructions, BS 8000-0 : 2014, BS 8000-4 : 1989, BS 8217 : 2005, and this Certificate.

12.2 Substrates to which the membranes are to be applied must be sound, dry, clean and free from sharp projections such as nail heads and concrete nibs.

12.3 Installation should not be carried out during inclement weather (eg rain, fog or snow). Spectrabond Low Foaming PU Adhesive should not be used in temperatures below 5°C. When the temperature is below 0°C, suitable precautions against surface condensation must be taken in accordance with the Certificate holder's instructions.

### 13 Procedure

13.1 The membrane is adhered to an acceptable substrate with Spectrabond Low Foaming PU Adhesive. The adhesive is applied to the substrate at a rate of 150 to 400 g·m<sup>-2</sup>, dependent on application method.

13.2 The membrane is laid over the tacky adhesive and smoothed into it.

### 14 Jointing and flashing procedure

#### Hot-air welding

14.1 The welding area must be dry and clean. If the membrane in the weld area has become contaminated, it must be cleaned in accordance with the Certificate holder's instructions.

14.2 Welding may be achieved by automatic or hand-operated machines in accordance with the Certificate holder's instructions.

14.3 The welded width of the joint must be a minimum of 30 mm when welded with an automatic welding machine and a 40 mm final weld width when welded with hand-operated machines. On completion of the weld, the seam should be tested with a suitable metal probe, and any weakness repaired immediately.

14.4 The seam is tested with a metal probe to highlight poorly welded areas. Any such areas should be made good using hot-air welding.

#### Flashing

14.5 Flashing and detailing should be carried out in accordance with the Certificate holder's instructions.

### 15 Repair

In the event of damage, repairs can be carried out by cleaning the area around the damage and applying a patch of the appropriate membrane in accordance with the Certificate holder's instructions.

## Technical Investigations

### 16 Tests

16.1 An assessment was made on data in relation to:

- dimensions
- mass per unit area
- tensile strength and elongation
- dimensional stability



- resistance to tear
- low temperature foldability
- resistance to static load
- resistance to impact
- watertightness
- resistance to artificial ageing
- joint peel resistance
- joint shear resistance
- water vapour permeability.

16.2 Tests were carried out by the BBA and the results assessed to determine:

- peel from substrate – control and heat aged for 28 days at 80°C
- resistance to wind uplift.

## 17 Investigations

17.1 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

17.2 Existing data on fire performance of the membranes were assessed.

### Bibliography

BS 6229 : 2003 *Flat roofs with continuously supported coverings — Code of practice*

BS 8000-0 : 2014 *Workmanship on construction sites — Introduction and general principles*

BS 8000-4 : 1989 *Workmanship on building sites — Code of practice for waterproofing*

BS 8217 : 2005 *Reinforced bitumen membranes for roofing — Code of practice*

BS EN 13501-5 : 2005 *Fire classification of construction products and building elements — Classification using data from external fire exposure to roofs tests*

BS EN 13956 : 2012 *Flexible sheet for waterproofing — Plastic and rubber sheets for roof waterproofing — Definitions and characteristics*

BS EN ISO 9001 : 2008 *Quality management systems — Requirements*

### 18 Conditions

18.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

18.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

18.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

18.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

18.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

18.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.